# SECTION IV MAINTENANCE

WJ-8615D MAINTENANCE

#### **SECTION IV**

#### **MAINTENANCE**

## 4.1 GENERAL

The WJ-8615D Compact Receiver is designed to operate for extended periods of time with minimum routine maintenance. Cleaning, inspection and performance tests should be performed at regular intervals, consistent with the facility's normal scheduling and after repairs have been made.

# 4.2 CLEANING AND LUBRICATION

The unit should be kept free of dust, moisture, grease and other foreign matter to ensure trouble-free operation. Use low pressure air, if available, to remove accumulated dust from the interior of the receiver. A clean, dry cloth or soft bristled brush may also be used for this purpose. No lubrication is required.

#### 4.3 INSPECTION FOR DAMAGE OR WEAR

Many existing or potential troubles can be detected by making a thorough visual inspection of the unit. For this reason, as a first step, a complete visual inspection should be made whenever the unit is inoperative. Inspect mechanical parts such as pin connectors and interconnecting cables for looseness, wear and other signs of deterioration. Plug-in sub-assemblies and modules should be checked to assure that they are properly inserted into their appropriate connector slots and making good electrical contact. Electronic components that show signs of deterioration, such as overheating, should be inspected and a thorough investigation of the associated circuitry should be made to verify proper operation. Often, damage due to heat is a result of other, less apparent problems in the circuit.

#### 4.4 TEST EQUIPMENT REQUIRED

The test equipment listed in **Table 4-1** or their equivalents are required to perform the troubleshooting procedures, performance checks and alignment procedures that follows.

# 4.5 TROUBLESHOOTING PROCEDURES AND FAULT ISOLATION

Troubleshooting the WJ-8615D Compact Receiver can be performed by placing the receiver in its Standard Local Operation mode (refer to paragraph 2.4.1) or the Test Mode (refer to paragraph 2.4.2) and observing the receiver operation while in these modes. To eliminate external conditions as a possible cause of the malfunction, the equipment listed in Table 4-1 should be utilized to inject the appropriate test signals and to monitor the results of the receiver outputs.

To monitor the overall receiver capability to produce an output signal at each rear panel connector, follow these steps.

- 1. Inject a 255.5550 MHz FM signal at -40 dBm with 30% peak deviation of the selected IF bandwidth into the RF input connector (J10) on the receiver rear panel.
- 2. Energize the receiver.
- 3. Refer to paragraph 2.2.1 for an explanation of the signals present at each rear panel output connector.

The performance tests that follow and the Troubleshooting Table (**Table 4-2**) are provided as an aid for localizing the cause of a malfunction to a particular subassembly within the receiver. Reference should also be made to the receiver block diagrams provided in **Section III** of the WJ-8615D Instruction Manual and to the schematic diagrams provided in **Section VI.** 

Table 4-1. Test Equipment Required

Equipment	Description	Туре
Autotransformer	Variable	W5MT3W (General Radio)
Digital Voltmeter	High Impedance	Fluke 8100A
RF Millivoltmeter	Calibrated in dB	Boonton 92B
	Probe	Boonton 91-12F
	"T" Adapter	Boonton 91-14A
	50Ω Termination	Boonton 91-15A
AC Voltmeter	Wideband, High Impedance	HP-400EL
Distortion Analyzer	550 kHz to 65 MHz	HP-334A
RF Analyzer	Log Transmission, Plug In	Wiltron 640
	Log Reflection, Plug In	Wiltron T50
		Wiltron R50
Oscilloscope	DC to 35 MHz	Tektronix T935
Frequency Counter	DC to 50 MHz	HP-5245L
Feedthru Termination	$600\Omega$	Tektronix 011-0092-00
Signal Generator	20 Hz to 1024 MHz, with	HP-8640B
	Audio oscillator option	Option 001, 002
Signal Generator	450 to 1230 MHz	HP-612A
Sweep Generator	1 to 1500 MHz	Wiltron 650
Combiner	2 to 400 MHz	Olketron B-HJ-302G-1
Power Supply	0 to 30 Vdc	HP-6216A
		HP3585
Spectrum Analyzer	Display Section	HP-141T
	IF Section	HP-8552B
	RF Section	HP-8554B
Noise Figure Indicator	10 MHz to 40 GHz	Ailtech 7512-004
Noise Source	10 MHz to 1.5 GHz	Ailtech 7615
Attenuator	10 dB Coaxial	AEL AFA-10
Attenuator	0 to 80 dB	TF-10141 (WJ-SPD)

Table 4-1. Test Equipment Required (Cont'd)

Equipment	Description	Туре
Post Amplifier	21.4 MHz	TF-10142 (WJ-SPD)
Pulse Generator	10 mV to 12 V into 50Ω	Data pulse 106A
Computer Device	IEEE-488 compatible	HP-9825A
	ROM	HP-98210A
4 A	ROM	HP-98213A
	Interface	HP-98034A
Load	50Ω (Resistor, Fixed, Film: 1/4 W)	CF1/4-50 OHMS/J
Test Cable	, ,	30047 (WJ-SPD)
Test Cable		30054 (WJ-SPD)
Test Cable		30059 (WJ-SPD)
IF Filter	21.4 MHz, 60 kHz BW	TF-15003-1 (WJ-SPD)
Network Analyzer	500 kHz to 1.3 GHz	HP-8505
Transmission/Reflectance		
Bridge	$50\Omega$	HP-8502A
Function Generator	1µHz to 21 MHz	HP-3325
Balanced Mixer	3 to 1000 MHz	M1A (WJ-SPD)

# NOTE

To prevent damage to the receiver circuitry, always de-energize the receiver before removing or installing any subassembly.

Table 4-2. WJ-8615D Troubleshooting Table

Symptom Probable Cause		Corrective Action
Receiver totally inoperative. Front panel blank, no signal at any output connector.	Fuse F1 blown.  Defective power switch S1.	Locate and correct cause of blown fuse. Replace the fuse. Check operation of switch
	Defective Power Supply. Defective Digital Control Section.	S1. Replace if defective.  Refer to paragraph 4.6.1.  Refer to paragraph 4.6.3
Receiver front panel controls function but no signals at any output connector.	Defective Digital Control Section.	Refer to <b>paragraph 4.6.4</b>

TABLE 4-2 WJ-8615D

Table 4-2. WJ-8615D Troubleshooting Table (Cont'd)

Symptom	Probable Cause	Corrective Action	
	Defective Synthesizer Section.	Refer to paragraph 4.6.4	
	Defective Converter (A1A13).	Refer to paragraph 4.6.2.5	
Receiver front panel indicators randomly illuminated. Front panel controls inoperative. Erroneous or nonexistant signals at output connectors.	On microprocessor subassembly A1A3, IC's U3 and U4 not installed or installed in wrong socket.	Install U3 and U4 cor- rectly.	
Receiver operates normally. Front panel controls inoperative. Wideband IF Output normal; all other outputs inoperative. Malfunction occurs with all bandwidth selections.	Header U2 missing. Receiver is in remote mode. Defective Digital Control Section  IF Bandwidth Filter subassembly (A1A12) defective. AM/FM Demodulator subassembly (A1A9) defective.	Install U2. Depress CONTROL, returing returning receiver to local mode. Refer to paragraph 4.6.3 Replace subassembly. Replace subassembly.	
Wideband IF Output normal. All other outputs function on one or more, but not all bandwidths.	Defective Digital Control Section IF Bandwidth Filter sub- assembly (A1A12) defective. CW Demodulator/SW IF sub- assembly (A1A11) defective.	Refer to paragraph 4.6.3  Replace subassembly.  Replace subassembly.	
Switched IF Output inoperative, all other outputs function normally.	CW Demodulator/SW IF sub- assembly (A1A11) defective.	Replace subassembly.	
FM Monitor Output inoperative, all bandwidths affected. FM Monitor Output inoperative, in one or more, but not all bandwidth selections.	Audio/Video subassembly (A1A10) defective.  Defective Digital Control Section AM/FM Demodulator subassembly (A1A9) defective.	Replace subassembly.  Refer to paragraph 4.6.3 Replace subassembly	
No FM Video at the Switched Video Output when FM Detection is selected. FM Monitor output normal.	Defective Digital Control Section Audio/Video subassembly (A1A10) defective.	Refer to <b>paragraph 4.6.3</b> Replace subassembly	

WJ-8615D MAINTENANCE

#### 4.5.1 DIAGNOSTIC TEST PROCEDURES

Diagnostic testing is a built-in function of the WJ-8615D VHF/UHF Compact Receiver. It is designed to allow troubleshooting or fault analysis from the front panel. Refer to paragraph 2.2.1 for a description of DIP switch S1 on the IEEE-488/Interrupt subassembly (A1A2) in order for the diagnostic test function to operate properly.

In the diagnostic test mode, the receiver has many of its software loops opened to aid maintenance personnel in ascertaining the cause of a particular fault. Before attempting to utilize the receiver diagnostics, power up receiver to verify that no error conditions exist as indicated in the front panel display. Refer to paragraph 2.7 for a description of the error codes.

# 4.5.1.1 Diagnostic Test Set-Up Procedures

Apply power to the receiver while depressing the CONTROL pushbutton in. The display indicates "dEF oFF". Rotate the tuning wheel to "dEF oFF". Depress CHANGE until the display indicates "d1AG oFF". Rotate the tuning wheel to "d1AG on". Depress CONTROL, the front panel display is back to normal operation with the TEST LED illuminated. Switch position 8 of S1 is an over-ride utilized to turn the diagnostic test on within the receiver.

- 4.5.2 The following paragraphs describe each of the diagnostic tests and expected results. **Table 4-4** indicates the function of the front panel LED's and pushbuttons.
- 4.5.2.1 <u>Select Bandwidth</u> Depress and hold this pushbutton in to indicate the position of the IF bandwidth filter (slot 1 through 5) and the filter size (kHz) in the display window. The -dBm display indicates the IF bandwidth code (refer to **Table 3-1**). A non-existed IF bandwidth filter is indicated as 0000.
- 4.5.2.2 <u>Manual Gain Control Test Mode</u> In the Manual Gain Control Test mode, the operator may enter fixed attenuation ranging from 0 to 114 dB by utilizing the CHANGE 1/1 pushbuttons. The attenuation level is displayed in the -dBm display. Depress the MGC pushbutton as required to produce a front panel LED display reflecting the MCG LED illuminated and the CLV LED extinguished.
- 4.5.2.3 MGC, CLV With these pushbuttons depressed and the corresponding LED's illuminated, utilization of the AM Detector is indicated in the -dBm display from 0 to 100%.
- 4.5.2.4 AGC, CLV With these pushbuttons depressed and the corresponding LED's illuminated, relative signal strength is indicated in the -dBm display.
- 4.5.2.5 <u>AGC</u> With this pushbutton depressed, the COR LEV display indicates a specific test code (see **Table 4-4**). The -dBm display indicates the value of that code. Utilize the CHANGE 1/4 pushbuttons to step through the tests.

Table 4-3. Test Codes and Values

The following tests are enabled only when the AGC LED is illuminated.

Test Code (COR LEV)	Description	Value (-dBm)	Comments
FA	Peak deviation of FM AC value	0 - 255	
Fd	FM DC level for FM Discri- minator	0 - 255	127 typical with signal centered in IF.
LG	LOG Detector (0 - 60 dB above noise floor)	0 - 255	
be	Voltage equivalent of band- width select code.	0 - 255	Depress SELECT BAND-WIDTH to step through bandwidths. Refer to <b>Table 3-1</b> for specific codes.
2L	2nd LO tuning voltage at 5 MHz.	0 - 255	100 to 140 typical
AP	AM Peak Detector level	0 - 255	
AA	AM AC modulation	0 - 200	0 = 0%, 200 = 100%
XX	Normal COR operation		

#### NOTE

For the FA, Fd, LG, 2L and AP tests, a value indication at the extremes indicates a fault. Refer to the Performance Test paragraph 4.6 to isolate the fault.

- 4.5.2.6 AFC This pushbutton removes the ±10 times the selected bandwidth limitation (paragraph 2.4.1.8), allowing the AFC circuitry to track from the lowest tuned frequency to the highest tuned frequency.
- 4.5.2.7 <u>BFO</u> This pushbutton removes the software correction from the BFO circuitry, causing it to be open-looped. The BFO counter does not run during this test.
- 4.5.2.8 TUNE LOCK Depressing this pushbutton indicates the frequency of the 1st LO Synthesizer from the microprocessor.

WJ-8615D TABLE 4-4

4.5.2.9 <u>FASTER</u> - Depressing this pushbutton indicates the frequency of the 2nd LO Synthesizer from the microprocessor.

4.5.2.10 <u>SLOWER</u> - Depressing this pushbutton indicates the frequency of the 3rd Synthesizer from the microprocessor.

Table 4-4. Diagnostic Tests

MGC	AGC	CLV	Description of Test with LED Illuminated
ON	OFF	OFF	Provides operator with a selection up to 114 dB of attenuation. Refer to paragraph 4.5.2.2.
ON	OFF	ON	Utilization of AM Detector is indicated in the -dBm display. Refer to paragraph 4.5.2.3.
OFF	ON .	ON	Provides signal strength indication in -dBm display. Refer to paragraph 4.5.2.4.
OFF	ON	OFF	COR LEV window displays a code described in <b>Table 4-4.</b> The -dBm display indicates the value for the specific code. Refer to paragraph 4.5.2.5
AFC	• • • • • • • •	• • • • • • • • • • • • • • • • • • • •	Enables receiver to tune across entire frequency range. Refer for paragraph 4.5.2.6.
BFO	• • • • • • • • • • • • • • • • • • •		Removes software correction from BFO. Refer to paragraph 4.5.2.7.
Front Pan	el Pushbut	ton	Description of Test
TUNE LO	СК	• • • • • • • • • • • • • • • • • • • •	Provides 1st LO Synthesizer frequency from microprocessor. Refer to paragraph 4.5.2.8.
FASTER .	• • • • • • • • •		Provides 2nd LO Synthesizer frequency from microprocessor. Refer to paragraph 4.5.2.9.
SLOWER.			Provides 3rd Synthesizer frequency from microprocessor. Refer to pargraph 4.5.2.10.
CONTRO	L		Places receiver into the REMOTE mode.

# NOTE

The receiver should not be placed into the diagnostic operation mode if the IEEE-488 interface bus is utilized. Certain pushbutton sequences stop 488 operation.

## 4.5.3 RETURNING RECEIVER TO NORMAL OPERATION

To return the receiver to normal operation, depress the POWER on/off switch. Depress it again and the front panel display indicates normal operation with the TEST LED extinguished.

#### 4.6 PERFORMANCE TESTS

The performance test procedures provided in this section may be utilized for periodic performance testing, as an aid in troubleshooting or as a performance test after repairs have been completed. These procedures should be executed only by skilled technicians, utilizing the equipment listed in **Table 4-1** or their equivalents.

Unless otherwise specified in a particular test procedure, the receiver controls should be set to the Standard Test Settings listed in **Table 4-5** for each of the performance tests.

255.5550 MHz Front Panel: Frequency: Detect Mode: A M Gain Mode: AGC Bandwidth: #3 Tuning Speed: 1 kHz OFF AFC: Audio Gain: Midrange Maximum RF/IF Gain: COR Level: 00 Local Control: Midrange Line Audio Adjust (R1): Rear Panel:

Table 4-5. Receiver Standard Test Setting

#### 4.6.1 POWER SUPPLY TESTS

- 1. Prior to applying power to the receiver, check the line cord receptacle and the voltage selector switch (S2) as described in paragraph 2.2.1.1.
- 2. Connect the receiver to the Type W5MT3W Variable Autotransformer. Set the autotransformer output voltage to a voltage corresponding to the selected voltage by S2, described in step 1.
- 3. Apply power to the receiver by depressing the POWER switch. Note the power consumption, indicated by the Autotransformer wattmeter. The power consumption should be no greater than 35 watts. (If the FE-2 option is installed, power consumption should be no greater than 45 watts.)

4. Utilizing the Type 8100A Digital Voltmeter, measure the output voltage for the DC supplies at the test points listed in **Table 4-6A**. The measured voltage should fall within the limits specified in the table.

Table 4-6A. Power Supply Voltages

Test Point	Supply	Limits
A1J2-2	+15	+15.00 ±0.75 Vdc
A1J12-9	+5A	5.00 ±0.25 Vdc
A1J2-4	+5B	5.00 ±0.25 Vdc
A1J2-3	-15	-15.00 ±0.75 Vdc
A1J6-3	+5C	5.00 ±0.25 Vdc
A1J6-4	+5D	5.00 ±0.25 Vdc

5. Utilize the digital voltmeter to set the output of the autotransformer to 97.7 Vac rms and with the probe, measure and record the voltage of the DC supplies as indicated in **Table 4-6B**.

Table 4-6B. Power Supply Voltages

Test Point	Supply	Limits
A1J2-2	+15	+15.00 ±0.75 Vdc
A1J2-3	-15	-15.00 ±0.75 Vdc
A1J12-9	+5A	5.00 ±0.25 Vdc

6. Utilize the digital voltmeter to set the output of the autotransformer to 132.2 Vac rms and with the probe, measure and record the voltage of the DC supplies as indicated in **Table 4-6C**.

Table 4-6C. Power Supply Voltages

Test Point	Supply	Limits
A1J2-2	+15	+15.00 ±0.75 Vdc
A1J2-3	-15	-15.00 ±0.75 Vdc
A1J12-9	+5A	5.00 ±0.25 Vdc

- 7. Set S2 to the 220 V position and connect the receiver to the AC power supply output.
- 8. Utilize the digital voltmeter to set the output amplitude of the AC power supply to 264.5 Vac rms.

9. Utilize the digital voltmeter probe to measure and record the voltage of the DC supplies as indicated in **Table 4-6D**.

Table 4-6D. Power Supply Voltages

Test Point	Supply	Limits	
A1J2-2	+15	+15.00 ±0.75 Vdc	
A1J2-3	-15	-15.00 ±0.75 Vdc	
A1J12-9	+5A	5.00 ±0.25 Vdc	

10. Monitor each of the DC supplies as indicated below with the oscilloscope probe. Decrease the output amplitude of the autotransformer until spikes appear on the oscilloscope trace. Utilizing the digital voltmeter, measure and record the input voltage to the receiver at this point. The input voltage should be no less than 195.5 Vac rms.

Test Point	Supply
A1J2-2	+15
A1J2-3	-15
A1J12-9	+5A

## 4.6.2 RF/IF SECTION, PERFORMANCE TESTS

#### 4.6.2.1 IF Amplifier Performance Tests

- 1) Connect the test equipment as illustrated in Figure 4-1.
- 2) Set the receiver to the Standard Test Setting described in **Table 4-5**, except select the AGC off mode and connect the RF millivoltmeter to the SWITCHED IF OUT connector (J8) on the receiver rear panel.
- 3) Adjust the Type 8640B signal generator for a 255.5550 MHz signal, no modulation and set the output to minimum (maximum attenuation). Set the TF-10141 attenuator for a 3 dB loss.
- 4) Increase the signal generator output level to produce a -30 dBm indication on the RF millivoltmeter.
- 5) Set the attenuator to 0 dB and increase the signal generator frequency until the RF millivoltmeter again reads -30 dBm. Note the generator frequency.
- 6) Decrease the signal generator frequency, past 255.5550 MHz, until the millivoltmeter again reaches -30 dBm. Note the generator frequency.

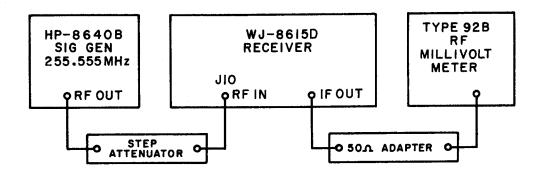


Figure 4-1. IF Amplifier Performance Test, Equipment Connections

- 7) Compute the 3 dB bandwidth by subtracting the frequency reading obtained in step 4 from the frequency obtained in step 5. The computed bandwidth should equal the selected IF bandwidth  $\pm 10\%$ .
- 8) Set the signal generator frequency for 255.5550 MHz and adjust the output level for -30 dBm reading on the RF millivoltmeter.
- 9) Tune the receiver across the IF passband while observing variations in level above and below the -30 dBm reference. The level variations should be no greater than 2.0 dB peak-to-peak.
- 10) Select bandwidth #2 and repeat steps 3 through 9.
- 11) Select bandwidth #3 and repeat steps 3 through 9.
- 12) Select bandwidth #4 and repeat steps 3 through 9.
- 13) Select bandwidth #5 and repeat steps 3 through 9.

## 4.6.2.2 AM-FM Demodulator Performance Test

- 1) Connect the test equipment as illustrated in Figure 4-2.
- 2) Set the receiver to the Standard Test Setting described in **Table 4-5**, except, select FM Detection and the #1 bandwidth.

3) Adjust the signal generator for a 255.5550 MHz signal at an output level of -65 dBm. FM modulate the output signal at a 400 kHz rate, with the appropriate peak deviation from **Table 4-7**.

- 4) Connect the Type 332A Distortion Analyzer to the FM MON connector (J4) on the rear panel. Terminate J4 with a 91 ohm load.
- 5) Measure and record the distortion present. This level should be no greater than 5% for all bandwidths.
- 6) Connect the distortion analyzer to the AUDIO OUT connector (J6).
  Terminate J6 with a 600 ohm load.
- 7) Set the output level and the peak deviation of the signal generator to the levels indicated in **Table 4-7**. Change the deviation rate to 1 kHz for IF bandwidths greater than 20 kHz.
- 8) Ensure the line audio output level is capable of being adjusted to a minimum of 2.45 Vrms.
- 9) Select bandwidth #2 and repeat steps 3 through 8.
- 10) Select bandwidth #3 and repeat steps 3 through 8.
- 11) Select bandwidth #4 and repeat steps 3 through 8.
- 12) Select bandwidth #5 and repeat steps 3 through 8.

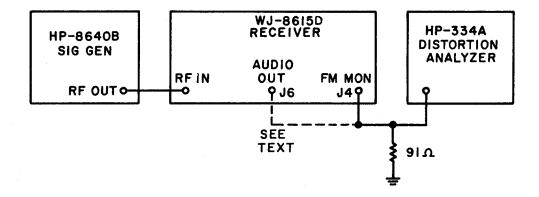


Figure 4-2. AM-FM Demodulator Performance Test, Equipment Connections

WJ-8615D TABLE 4-7

# 4.6.2.2.1 FM Monitor Output

- 1) Connect the test equipment as illustrated in Figure 4-2.
- 2) Set the receiver to the Standard Test Setting described in Table 4-5.
- 3) On the receiver, set the FM detection mode.
- 4) Set the output level and peak deviation of the signal generator in accordance with **Table 4-7**.
- 5) Measure and record the output level present at the FM MON output connector (J4). This level should be from 0.63 to 1.25 Vrms. Terminate J4 with a 91 ohm load.

# 4.6.2.3 AGC Performance Test

- 1) Set the receiver to the Standard Test Setting described in Table 4-5, except select bandwidth #1.
- 2) Adjust the signal generator to AM modulate at 50% and adjust its output to the levels specified in **Table 4-7**.

Table 4-7.	Input (	Conditions	for	Sensitivity	<b>Conditions</b>
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Bandwidth (kHz)	Input Level (dBm)	30% Deviation (kHz)	Noise Floor (dBm)
	100	1.0	100
6.4	-109	1.9	-128
10	-107	] 3	-126
20	-104	6	-123
50	-100	15	-119
75	-98	22.5	-117
100	-97	30	-116
300	-92	90	-111
500	-90	150	-109
1000	-87	300	-107
2000	-84	600	-103
4000	-81	1200	-100

- 3) Connect the RF millivoltmeter to the SW IF connector (J8).
- 4) Adjust the Line Audio output amplitude for an output level of 1.94 Vrms (-2 dB). Note the IF output amplitude on the RF millivoltmeter.
- 5) Increase the output level of the signal generator to -8.5 dB.

- 6) Calculate and record the change in audio output amplitude from the result in step 4. This change should be no greater than 6 dB.
- 7) Calculate and record the change in IF output amplitude from the result in step 4. This change should be no greater than 12 dB.
- 8) If the receiver is equipped with the FE-2 option, repeat steps 4 through 6 except tune the receiver and the signal generator to 501 MHz. Maximum input level in UHF is -13.5 dBm.

## 4.6.2.3.1 Pulse Operation

1) Connect the test equipment as illustrated in Figure 4-3.

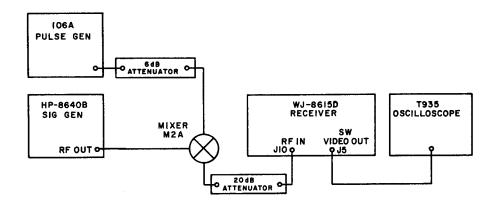


Figure 4-3. Pulse Operation Performance Test, Equipment Interconnections

- 2) Select the Pulse Detection mode on the receiver and connect the oscilloscope to the SW VIDEO OUT connector (J5). Select a bandwidth of 1 MHz or greater.
- 3) Set the Type 106A Pulse Generator output level to 5.0 V peak with a pulse width and repetition rate as determined from **Table 4-8**.

Bandwidth (kHz)	Pulse Width	Repetition Rate (kHz)	RF Generator Level (dBm)
1000	1 µs	100 Hz	-77
2000	0.5 μs	100 Hz	-74
4000	0.25 us	100 Hz	-71

Table 4-8. Pulse AGC Test Conditions

4) Set the RF generator output level as determined in **Table 4-8.** 

#### NOTE

Insertion loss of the mixer is typically 7 dB, nominal.

- 5) Note the amplitude of the video output as displayed on the oscilloscope.
- 6) Increase the output level of the RF generator to -5 dBm.
- 7) Note the amplitude of the video output pulse as displayed on the oscilloscope. This level should be no greater than twice the amplitude noted in step 5 (equivalent to a 6 dB change).

# 4.6.2.4 Audio/Video Performance Test

1) Connect the test equipment as illustrated in Figure 4-4.

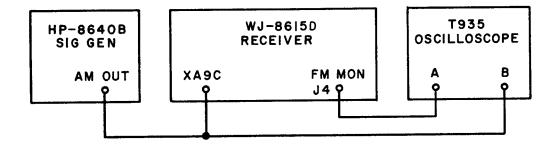


Figure 4-4. Audio/Video Performance Test, Equipment Connections

- 2) Remove AM/FM Demodulator subassembly (A1A9). Set the receiver to FM Detection and select the #1 bandwidth.
- 3) Connect the audio signal generator to pin 4 of connector XA9C and to channel B of the oscilloscope. Adjust the generator to produce a 1 kHz signal at 2 V peak-to-peak amplitude as observed on channel B of the oscilloscope. Remove the oscilloscope probe.

- 4) Connect the channel A input of the oscilloscope, and a  $93\Omega$  termination to J4 (FM MON) on the receiver rear panel. Observe that the signal level at J4 is between 2 and 3 V peak-to-peak.
- 5) Move the channel A input of the oscilloscope and the  $93\Omega$  termination to J5 (SEL VID) on the receiver rear panel. Observe that no AM signal is present.
- 6) Select AM detection mode. Move the input signal from the signal generator to pin 5 of connector XA9A. Observe a signal of from .8 to 1.5 V peak-to-peak displayed on the A trace of the oscilloscope.
- 7) Connect the channel B input of the oscilloscope and a  $600\Omega$  termination to the J6 or J7 (AUDIO) outputs on the receiver rear panel.
- 8) Operate the LINE ADJ control (R1) on the rear panel to the point just before clipping of the audio signal peaks as observed on the oscilloscope. The amplitude should be no less than 7.0 V peak-to-peak.
- 9) Set the output level of the signal generator to -60 dBm and set the LINE ADJ control for 2.45 Vrms as indicated by the distortion analyzer voltmeter. The distortion should be no greater than 5%.
- 10) Replace the AM/FM Demodulator subassembly (A1A9). Set the controls of the signal generator for variable, internal and AM modulation. Connect the generator output to the RF input of the receiver (J10). Adjust the generator for 30% modulation at a 1.0 kHz rate. set the LINE ADJ control for a reference on the dB scale of the distortion analyzer at or near the 2.45 Vrms point. Note the reference level.
- 11) Vary the modulation frequency of the signal generator from 50 Hz to 15 kHz noting the greatest differences from the reference. Measure the greatest positive difference from the reference. Measure the greatest negative difference from the reference. Add the results. The sum should be no greater than 2.0 dB.
- 12) Connect the distortion analyzer, set for voltmeter operation, to the SEL VID connector (J5). Set the signal generator as specified in **Table 4-8** for the selected bandwidth. AM modulate the signal generator 50% at a 1 kHz rate (400 Hz rate for bandwidths 20 kHz).
- 13) Measure the AM video output level present on the distortion analyzer. This level should be 0.21 to 0.59 Vrms.
- 14) Select the FM detection mode and adjust the signal generator as in step 12 except FM modulate at a peak deviation of 30% of the selected IF bandwidth. The FM video output level present on the distortion analyzer should be 0.21 to 0.59 Vrms.

# 4.6.2.5 Preamplifier/Converter Performance Test

1) Connect the test equipment as illustrated in Figure 4-5.

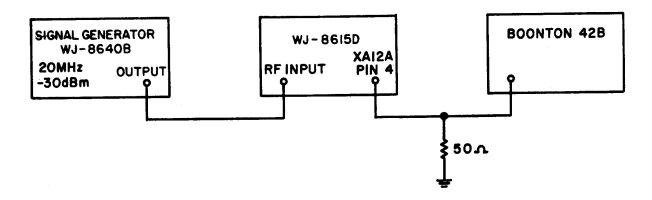


Figure 4-5. Preamplifier/Converter Performance Test, Equipment Connections

- 2) Set the receiver to 20.0000 MHz, IF bandwidth #1, AGC OFF and AFC OFF.
- 3) Set the RF generator for 20 MHz at -30 dBm and apply signal to J10.
- 4) Remove the IF Filter/Amplifier subassembly (A1A12).
- 5) Connect RF cable to connector XA12A, pin 4 and measure the level with the RF millivoltmeter with a 50 ohm termination. Gain through the module should be  $18 \text{ dB} \pm 1.5 \text{ dB}$ .
- 6) If the IF gain is less than 16.5 dB, refer to the module alignment procedure, paragraph 4.7.1.1 to isolate the faulty stage.

## 4.6.3 DIGITAL CONTROL SECTION, PERFORMANCE TESTS

## 4.6.3.1 Microprocessor Power Tests

- 1) Set the oscilloscope for a DC coupled input with the horizontal sweep set to 0.5 µsec/Div.
- 2) Connect the oscilloscope to the XA3 connector pins listed in **Table 4-9** and observe the results as described in the table.

Connector Pin	Description	Indication
P1-3	FIRQ	Changing logic level
P1-4	IRQ	Changing logic level
P2-4	E E	Changing logic level
P2-6	Ē	Changing logic level
P2-7	$G R/\overline{W}$	Changing logic level
P2-3	R/W	Changing logic level
P2-8	$R/\overline{W}$	Changing logic level
P2-5	PFAIL	Constant logic "1"
P2-14	BATT OUT	2.8 Vdc
P2-50	+5 V	+5 Vde

Table 4-9. Microprocessor Control Signals

Logic "1" = +2.7 V

Logic "0" = 0 V

- 3) To verify the operation of the microprocessor power monitor circuit, connect CH1 of the oscilloscope to U7 pin 7 (+5 V) of the microprocessor (A1A3). Trigger to CH1 NORM+. Connect CH2 to A1A3 TP22 (PFAIL), set the oscilloscope to 2 V/Div and 2 msec/Div.
- 4) Apply power to the receiver. Verify that PFAIL (CH2) does not go high until at least 1 msec. after +5 V (CH1 stabilizes.
- 5) Remove power from receiver. Verify that CH1 (+5 V) is still at least 4.5 V when the trigger occurs. Trigger to CH2 NORM-.
- 6) If any of these test fail, it indicates improper power monitor circuit operation. This circuit must function in order to perform the following Digital Control Section diagnostic tests.

## 4.6.3.2 Static Microprocessor Diagnostic Tests

The following test verify the basic operation of the microprocessor, I/O decoders, system software and the diagnostic software. Signature analysis is utilized to verify the results of most of these tests. The data lines of the microprocessor are separated from the bus by a

WJ-8615D TABLE 4-10

diagnostic header forcing the data lines to a "NOP" instruction. This causes the microprocessor to function like a 16-bit binary counter. All possible combinations of the 16 address lines are presented allowing all input decoders to be verified for proper operation. This also allows data from the EPROMS to be placed on the data bus for verification. These tests should be performed in the order presented because each test depends on the verification of the components of the preceding tests.

#### 4.6.3.2.1 Microprocessor Test

- 1) This test should be run with all cards installed in the Digital Control Section of the receiver.
- 2) Remove the jumper pack from the U2 slot and install the diagnostic header into the U2 socket.
- 3) Connect and adjust the HP-5004A Signature Analyzer as indicated in **Table 4-10.**
- 4) Perform the signature analysis on the first entry (+5 Vdc) in **Table 4-10** to verify setup. A failure indicates improper hook-up, a shorted start/stop signal, or improper setup of the signature analyzer.
- 5) If everything in step 4 has been checked and the +5 Vdc signature still does not correspond to that specified in the table, replace the mircroprocessor and test again.
- 6) Verify the remaining signatures in **Table 4-10**.
- 7) A fault indicates:
  - an open or shorted address line
  - a defective microprocessor

Table 4-10. Microprocessor Tests

Signature Analyzer Setting and Connection					
START		ST	OP		CLOCK
Trailing A1A3 (T Edge U7 pin 23	'P8)	Trailing A1 Edge U7 pi			iling A1A3 (TP2) ge U7 pin 34
Test Number	Sign	ature Name	Test Po	int	Signature
1 2 3 4	1	+5 A0 A1 A2	A1A3 U3 p U13 pin 2 U13 pin 17 U13 pin 4		0003 UUUU FFFF 8484

Table 4-10. Microprocessor Tests (Cont'd)

Test Number	Signature Name	Test Point	Signature
5	A3	U13 pin 15	P763
6	A4	P1 pin 17	1U5P
7	Z5	U13 pin 6	0356
8	A6	U13 pin 13	U759
9	A7	U13 pin 8	6F9A
10	A8	U13 pin 11	7791
11	A10	U8 pin 3	37C5
12	A9	U8 pin 2	6321
13	A11	U8 pin 14	6U28
14	A12	U8 pin 13	4FCA
15	A13	U1 pin 15	4868
16	A14	U1 pin 14	9UP1
17	111.4	U3 pin 20	1183
18		U4 pin 20	64HF
19		U8 pin 15	C9U1
20		U10 pin 5	7074
20 21	1	U10 pin 3	PF63
$\frac{21}{22}$	(TP10)	U8 pin 10	ZF1U
23	(1710)	U8 pin 1	09UA
$\frac{23}{24}$	<u>T/O 1</u>	P1 pin 33	3H82
25	$\frac{1/O}{I/O}$	P1 pin 34	796P
26	$\frac{1/O}{I/O}$ 3	P1 pin 35	U5F0
27	1/O 4	P1 pin 36	C8H5
28	1/0 4	U12 pin 4	7-77
29		U12 pin 9	PF60
30		U6 pin 18	7074
30 31		U5 pin 18	PF63
32	BAO	P1 pin 9	U4F8
33	BA1	P1 pin 3	6U0A
34	BA2	P1 pin 13	H228
35	BA3	P1 pin 15	7951
36	BA4	P1 pin 17	1U5P
37	BA5	P1 pin 19	579P
38	BA6	P1 pin 21	72A8
39	BA7	P1 pin 23	9U12
40	BA8	P1 pin 25	3289
41	(R1800)	A1A2 U15 pin 1	3113
42	(R1880)	U8 pin 1	H96P
43	(R1900)	U9 pin 1	U5A0
44	(R1980)	U8 pin 15	247H
45	(19C0-19FF)	U13 pin 3	U699
46	(ASE)	U10 pin 1	F9CU
47	$\frac{(ADL)}{RAD}$	A1A4 U15 pin 21	U5F3
48	10/11	A1A5 U9 pin 1	796P
49		U9 pin 11	796H
50		A1A4 U17 pin 5	U5F3
1 30		AIA4 OI7 piii 3	0010

WJ-8615D TABLE 4-11

#### 4.6.3.2.2 Address Bus Test

- 1) Perform steps 1 through 6 of paragraph 4.6.3.2.1 utilizing Table 4-10.
- 2) A fault indicates:
  - an open or shorted address line
  - a defective soure. It is suggested that signatures be verified at the 1C before replacing the IC's.

Table 4-11. Address Bus Test

Signature Analyzer Setting and Connection

START	STOP	CLOCK
Trailing A1A3 (TP8)	Trailing A1A3 (TP8)	Trailing A1A3 (TP2)
Edge U7 pin 23	Edge U7 pin 23	Edge U7 pin 34

NOTE: Momentarily short TP3 to ground.

Test Number	Signature Name	Test Point	Signature
1	+5	A1A2 U5 pin 1	0003
2	(W1800)	U16 pin 9	3113
2 3	WFP	P1 pin 22	H96P
4		U11 pin 4	U5A0
<b>4</b> 5	(W1900)	U4 pin 1	C930
6	(W1902)	U2 pin 1	6C90
6 7	2nd PLS	P1 pin 16	HAP7
8 9	(W1904)	U2 pin 13	76CA
9	(W1905)	U4 pin 13	1HAH
10	3rd PLS	P1 pin 14	8768
11	$\overline{\mathtt{CTR}\ \mathtt{ST}}$	P1 pin 12	A1H9
12	(W1C00)	A1A4 U10 pin 16	6AC0
13	(A1C40)	U11 pin 16	U804
14	(W1C80)	U12 pin 16	2UPC
15	(W1CC0)	U13 pin 1	953C
16	(W1D00)	U9 pin 11	617C
17	(W1D40)	U16 pin 1	0965
18		U15 pin 32	0966
19	(W1D80)	U14 pin 11	1F55
20	(W1A00)	A1A5 U14 pin 11	H9H1
21		U13 pin 11	7AC2
22		U12 pin 11	9671
23		P2 pin 14	2FF0
24		U4 pin 11	H2A8
25		U8 pin 11	H2A8
26		U7 pin 11	A0U4
27		U6 pin 11	F568

# 4.6.3.2.3 Front Panel Keyboard Test

- 1) This test is an imbedded routine contained in firmware. To start routine, momentarily ground A1A3 TP5.
- 2) Receiver front panel display indicates: S1G An A. --
- 3) At this time any front panel key may be depressed and the key code for that key is indicated. The display indicates: COdE ---X. Refer to **Table 4-12** for the key codes.

Key	Key Code	Key	Key Code
Det Mode	0	BFO	9
BW Select	4	AFC	d
RF/IF Gain	8	Tune Lock	5
Change	A	Faster	2
Change	E	Slower	6
COR Level	C	Control	1

Table 4-12. Front Panel Key Codes

4) To exit this test, remove power from the receiver.

## 4.6.3.2.4 Digital-to-Analog Ramp Tests

- 1) Utilize an oscilloscope to confirm the correct signals are present. Connect CH1 to A1A5 TP11.
- 2) DC couple Trigger to CH1, TRIG NORM, slope.
- 3) Utilize CH2 to probe indicated tests points on the Analog/Digital subassembly A1A5. Refer to **Table 4-13**.
- 4) Unless specified otherwise, ramps are positive going from 0 to approximately +13 Vdc at approximately 4 V/msec.

Test Point	Nomenclature	Ramp
P2 pin 14	IF NORM	1.5 msec. after trigger
P2 pin 16	IF AGC	5.4 msec. after trigger
P2 pin 18	DET AGC	9.0 msec.
P2 pin 20	BFO TV	13 msec.
P2 pin 22	VHF AGC	17 msec.
P2 pin 24	UHF AGC	21 msec.
P2 pin 26	2nd LO COARSE TUNE	25 msec. after trigger (at .33 V/msec. slope)

Table 4-13. Digital-to-Analog Ramps

WJ-8615D TABLE 4-14

# 4.6.3.2.5 Control Line Tests

- 1) Perform steps 1 through 6 of paragraph 4.6.3.2.1 utilizing Table 4-14.
- 2) A fault indicates:
  - an open or shorted address line
  - a defective souce.

Table 4-14. Control Line Test

Signature Analyzer Setting and Connection

START		ST	OP		CLOCK
Leading A1A5 (T Edge U14 pin 12			1A5 (TP11) Trailing A1A3 (TP pin 12 Edge U8 pin 10		
Test Number	Signa	ature Name	Test Po	int	Signature
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27	+ 2 2 2 2 2 2 2 F S S 7 S 1 1 1 1 2 2 2 2 F U U F C	5 nd LO D0 nd LO D1 nd LO D2 nd LO D3 nd LO A0 nd LO A1 nd LO A1 ine on/off P1 P2 /2 P3 1 2 4 8 1 2 4 8 TLOAD J1 J2 JHF/VHF	A1 A5 U2 p P2 pin 25 P2 pin 26 P2 pin 27 P2 pin 28 P2 pin 29 P2 pin 30 P2 pin 31 P2 pin 32 P2 pin 33 P2 pin 34 P2 pin 35 P2 pin 36 P2 pin 36 P2 pin 37 P2 pin 38 P2 pin 38 P2 pin 39 P2 pin 40 P2 pin 40 P2 pin 41 P2 pin 42 P2 pin 42 P2 pin 43 P2 pin 44 P2 pin 45 P2 pin 45 P2 pin 46 P2 pin 47 P2 pin 48 P1 pin 3 P1 pin 4		4802 7F8P HA7A F418 H154 pC4A 6F25 04P8 38HC 26HP P24A FA17 4C8C 88H6 9U3A A495 96PF 725C P5PH 5CP0 4802 85PA 77F7 6PCP 8977 872H
28 29		CW + SSB JSB/LSB	P1 pin 5 P1 pin 6		2C0P 57FF

Table 4-14. Control Line Test (Cont'd)

Test Number	Signature Name	Test Point	Signature
Test Number  30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58	SQUELCH PRESEL ATTN AM PK DMP PRESEL D0 PRESEL D1 PRESEL D2 PRESEL D3 PRESEL D4 PRESEL D5 PRESEL D6 PRESEL D7 PRESEL D8 PRESEL D9 PRE CODE 0 PRE CODE 1 PRE CODE 1 PRE CODE 2 PRE STB PRINTER SERIAL OUT	P1 pin 7 P1 pin 8 P1 pin 9 P1 pin 10 P1 pin 11 P1 pin 13 P1 pin 14 P1 pin 15 P1 pin 16 P1 pin 17 P1 pin 18 P1 pin 19 P1 pin 20 P1 pin 22 P1 pin 24 P1 pin 24 P1 pin 26 P1 pin 27 P1 pin 28 U10 pin 3 U10 pin 3 U10 pin 3 U10 pin 3 U8 pin 5 U8 pin 7 U8 pin 9 U8 pin 11 U8 pin 14 U9 pin 16 U9 pin 19	HF8C 8589 HA0F A4H5 CA49 9638 84A7 2AP4 2F06 CU26 5642 HFH3 A6PA 2659 4A12 F823 3UU7 P432 4F6F 1FU5 P3A6 5P9H 462F 8FA9 AU23 PF38 HA99 H5FC
52 53 54 55 56 57 58	SPR DRV	U8 pin 7 U8 pin 9 U8 pin 11 U8 pin 14 U9 pin 16	462F 8FA9 AU23 PF38 HA99
59 60 61 62 63 64 65 66	COR EXT SPR4 SPR5 SPR6 SPR7 SPR8 FM NAR/MID FM WIDE SPR9	P1 pin 31 P2 pin 28 P2 pin 30 P2 pin 32 P2 pin 34 P2 pin 35 P2 pin 36 P2 pin 37 P2 pin 38	9HF9 8P2P 85P5 8134 C321 F477 426C 952H 569P
68 69 70 71 72 73		A1A2 U14 pin 12 U14 pin 10 U14 pin 4 U14 pin 2 U5 pin 4 U4 pin 12	1HHA 0L49 5717 3610 2016 1776

# 4.6.3.3 Dynamic Microprocessor Test

The following test should be run only after all of the static tests in paragraph 4.6.3.2 have been completed and the proper operation of all boards and software has been verified. The dynamic test checks the standard non-interrupt functions of the Digital Control Section.

## 4.6.3.3.1 Buffered Data Lines

- 1) This test will test the buffered data lines. Install signature header in A1A3U2.
- 2) Apply power to receiver.
- 3) Momentarily ground A1A3 TP5.
- 4) Refer to Table 4-15 for signature analysis.

Table 4-15. Buffered Data Line Test

	Signature	Analyzer	Setting	and	Connection	
_						
	***					

START		ST	OP	CLOCK		
Leading A1A5 (TP11) Edge U14 pin 12		Trailing A1A5 (TP11) Edge U14 pin 12		Leading A1A3 Edge U8 pin 9		
Test Number	Signa	ature Name	Test Po	int	Signature	
1 2 3 4 5 6 7 8 9		5 DIO 0 DIO 1 DIO 2 DIO 3 DIO 4 DIO 5 DIO 6	U15 pin 24 P2 pin 9 P2 pin 11 P2 pin 13 P2 pin 15 P2 pin 17 P2 pin 19 P2 pin 21 P2 pin 23		446P 850A 7445 F8P5 PF9U C583 1F5F 649U 53AF	

## 4.6.4 SYNTHESIZER SECTION PERFORMANCE TESTS

#### 4.6.4.1 Reference Generator, Performance Tests

- 1) Connect the frequency counter first to connector pin 17 of P2, then to connector pin 13. Observe that the frequency present at both connector pins is 250 kHz.
- 2) Connect the frequency counter to connector pin 13 of P1 and observe the frequency present. This frequency should be 32.1 MHz.

3) Remove the frequency counter and observe the waveform present at connector pins 17 and 13 of P2 and pin 13 of P1. The waveform present at each connector pin should be a symmetrical square wave switching between 0 and approximately +4 V.

# 4.6.4.2 <u>1st LO Synthesizer, Performance Tests</u>

892.55

1052.55

XA7A pins:

- 1) Connect the frequency counter to the 1st LO Synthesizer output jack A2J1.
- 2) Utilizing the oscilloscope, verify the presence of the 250 kHz reference, from the reference generator, at connector pin 15 of P1.
- 3) Tune the receiver to the frequencies listed in **Table 4-16** and observe the 1st LO frequency varies as listed in the table.
- 4) If the results are not as listed in **Table 4-16**, utilize the oscilloscope to verify the BCD control words provided at the indicated P1 connector pins.

Tuned Freq. (MHz)	1st LO Freq. (MHz) (A2J1)	Control Logic Input 100 MHz					A7P MH	-		7/12		
		Bit	8	4	2	1	Bit	8	4	2	1	
20.0000	577.55		0	1	0	1		0	1	1	1	1
25.0000	582.55	1	0	1	0	1		1	0	0	0	0
50.0000	607.55		0	1	1	0		0	0	0	0	1
250.0000	807.55		1	0	0	0		0	0	0	0	1

Table 4-16. 1st LO Synthesizer Frequency vs. Tuned Frequency

5) Remove the frequency counter from A2J1 and connect the RF millivoltmeter and a 50 ohm load. Observe the output level is at least +3 dBm.

0 0

0

12 5 22

1

1

16

20 18

0

0

19

6) Tune the receiver through the 20-500 MHz frequency range while observing the output level on the RF millivoltmeter. Observe the output level of at least +3 dBm is present throughout the frequency range of the 1st LO.

336.0000

499.0000

### 4.6.4.3 2nd LO Synthesizer, Performance Tests

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- 1) Connect the frequency counter to the 2nd LO output jack A1A6J1. Observe the frequency present is between 531.16 to 536.16 MHz.
- 2) Remove the frequency counter from A1A6J1 and connect the RF millivoltmeter and a 50 ohm load. Observe the output level is approximately +2 dBm.
- 3) Tune the receiver through the 20-25 MHz frequency range tuning in 10 kHz steps while observing the output level on the RF millivoltmeter. Observe the output level of at least +3 dBm is present throughout the frequency range of the 2nd LO.
- 4) Verify the presence of +5 V at connector pins 4 and 31 of P1.

## 4.7 **ALIGNMENT PROCEDURES**

These alignment procedures should not be performed on a routine basis. These alignment procedures should be performed after repairs have been completed or as a touch-up after a subassembly has been replaced. Only after it has been determined that alignment is necessary, should any adjustment be made. Table 4-17 lists the WJ-8615D standard unit settings to be utilized during the alignment procedures.

The typical signal waveforms illustrated in the following alignment procedures are reproductions of actual waveform responses. Due to the variables involved with alignment, the equipment utilized, equipment settings, and component interaction, the waveforms should be used as alignment aids rather than waveform models. Oscilloscope voltage settings (V/DIV) will vary depending on the test equipment utilized.

Table 4-17. Standard Alignment Settings

Parameter	Setting		
CONTROL FREQUENCY MHz TUNING RATE BFO AFC COR LEVEL RF/IF GAIN BANDWIDTH SELECT DETECTION MODE GAIN CONTROL	LCL 100.0000 Digit Flashing 100 Hz OFF OFF 00 MAXIMUM 300 kHz (or less) AM MGC		

#### 4.7.1 RF/IF SECTION ALIGNMENT PROCEDURE

# 4.7.1.1 Preamplifier/Converter (A1A13), Alignment

1) Extend the Preamplifier/Converter module via test cable TC30047 and connect the test equipment as illustrated in **Figure 4-6**. Refer to **Figure 5-27** and **Figure 5-29** for jumper (JP) locations.

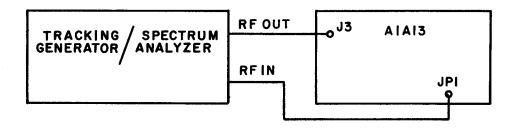


Figure 4-6. Low-pass Filter Alignment, Equipment Connections

2) Adjust C15, C16, C17 and C18 to produce the response illustrated in Figure 4-7. Note the frequency and the component adjustment for each point. The Pre-Amp LPF filter response should be flat from 20-500 MHz and have 12-14 dB of gain.

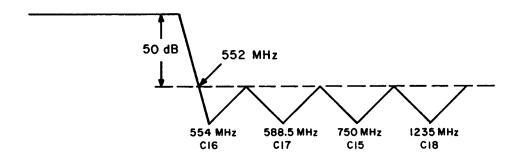


Figure 4-7. Low-pass Filter Notch Adjustments

With the spectrum analyzer settings set as listed below, Figure 4-8 represents a typical Low-pass Filter Response.

WJ-8615D FIGURE 4-8

# Spectrum Analyzer Settings

Center Frequency	$570 \mathrm{~MHz}$
Bandwidth	$300~\mathrm{kHz}$
Scan Per Div	0 - 1250  MHz
Input Atten	20 dB
Scan Time	5 msec
Log Ref	10 dB Log 10

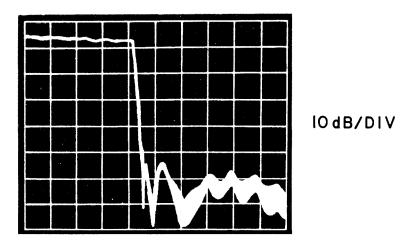


Figure 4-8. Low-pass Filter Response

- 3) Remove (A1A13) A1JP1 and insert a jumper connector at (A1A13) A1JP1 and another jumper connector at (A1A13) A2JP1.
- 4) Calibrate the Wiltron for a 0 dBm reference on the center trace of the display with the following Wiltron settings:

<u>T50</u>	G50		
10 dB/div	Marker	5 MHz	
	Sweep Width	5 MHz	
	Center Freq.	555 MHz	
	Sweep Rate	Fast	
	Trigger	Auto	
	RF	-20 dB	

5) Connect the equipment as illustrated in **Figure 4-9** and adjust the Offset on the Wiltron to verify the gain. (Change the T50 dB/div to 1 dB/div provide greater accuracy.)

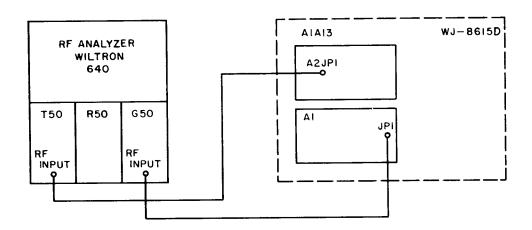


Figure 4-9. 1st Converter Alignment, Equipment Connections

6) Adjust C3, C4, C5, C6, C7, C8 and C9 to produce the best symmetrical response at 555 MHz having between 8.5 and 9 dB of gain and a 3 dB bandwidth of between 15 and 17 MHz. Figure 4-10 illustrates a typical First Converter Signal Response.

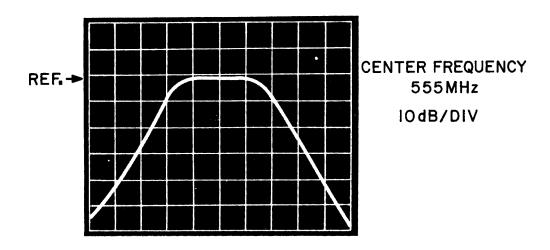


Figure 4-10. First Converter Typical Response

7) Connect the test equipment as illustrated in Figure 4-11.

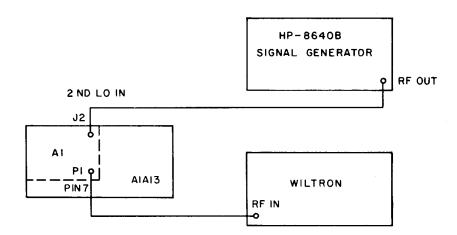


Figure 4-11. Second Converter Alignment, Equipment Connections

- 8) Set the signal generator to 533.6 MHz, CW, at an output level of +3 dBm and center the Wiltron display frequency at 555 MHz.
- 9) Adjust A2 L3, L4 an L5 to produce a flat response, 6 MHz wide at the 1 dB bandwidth, and having 6 dB gain as illustrated in **Figure 4-12**.

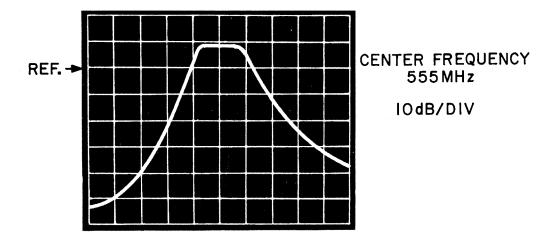


Figure 4-12. Typical Second Converter Response

10) Reinstall and secure all the jumpers in their proper locations and connect the test equipment as illustrated in **Figure 4-13.** Set the Wiltron to display 5 MHz per division.

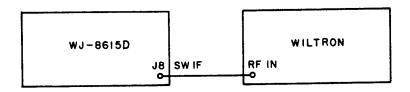


Figure 4-13. Preamplifier/Converter Sweep, Equipment Connections

11) Tune the WJ-8615D from 20 to 500 MHz. For each 5 MHz step, tune the Receiver 2nd LO response across the 1st LO response and verify an overall gain of 18 dB and that the 2nd LO response does not roll off excessively or drop out at any point across the receiver input range.

# 4.7.1.2 IF BW Filter Amplifier (A1A12), Alignment

- 1) Remove the Preamplifier/Converter module (A1A13) from the receiver.
- 2) Connect the equipment as illustrated in Figure 4-14.

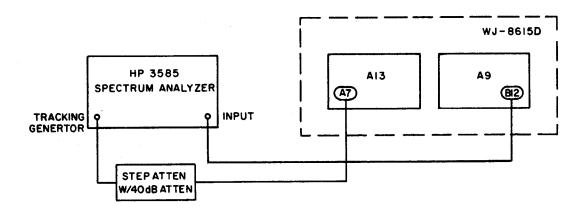
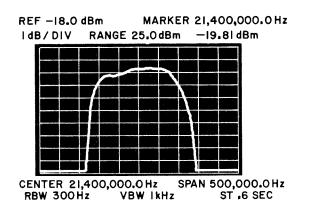


Figure 4-14. IF Amplifier, Equipment Connections

3) Adjust the spectrum analyzer to display the bandpass response of each bandwidth filter which is selected.

4) Select each receiver bandwidth and view the spectrum analyzer display. Refer to Figure 4-15 (narrow band) and Figure 4-16 (wideband) for typical filter responses. Adjust (A1A12) L1 to produce the least amount of ripple for all the bandwidths.



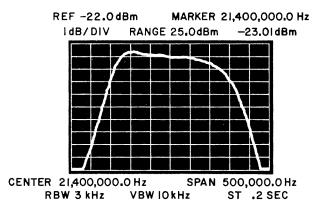


Figure 4-15. Narrow Band IF Filter Response

Figure 4-16. Wideband IF Filter Response

## 4.7.1.3 CW Demodulator (A1A11), Alignment

- 1) Set the receiver to the settings listed in **Table 4-17**, except select CW detection mode and the BFO to 0.
- 2) Connect the test equipment as illustrated in Figure 4-17.
- 3) Set and lock the signal generator to the same frequency as the receiver with a -60 dBm, CW output.

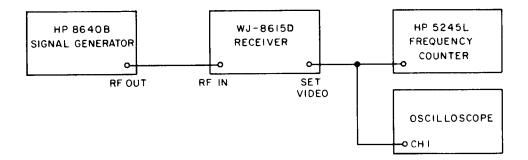


Figure 4-17. CW Demodulator Alignment, Equipment Connections

4) Observe the output of J5 on the frequency counter and the oscilloscope. They both should indicate approximately 0 Hz.

- 5) Depress the BFO key on the receiver and offset the BFO by 1 kHz.
- 6) Observe the frequency counter and the oscilloscope to verify the presence of a 1 kHz video signal.
- 7) Remove the AM/FM Demodulator (A1A9) module and select a bandwidth less than 300 kHz.
- 8) Connect the equipment as illustrated in Figure 4-18.
- 9) Set the spectrum analyzer controls to produce a 500 kHz wide sweep, centered at 21.4 MHz, with a 0 dBm reference (5 dB/DIV) at the center line of the analyzer.
- 10) Adjust (A1A11) L3 and L4 to produce the optimum response 380 kHz ( $\pm 10\%$ ) wide, centered at 21.4 MHz, and having 14 dB ( $\pm 2$  dB) of gain. Note the gain level.
- 11) Select a bandwidth greater than or equal to 500 kHz and adjust (A1A11) R36 for the same gain level noted in Step 10.

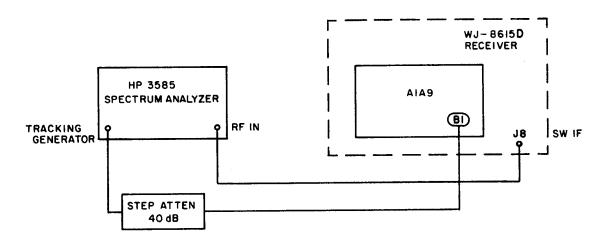


Figure 4-18. Switched IF Alignment, Equipment Connections

- 12) Set the receiver to 100 MHz CW Detection mode, Manual gain control and the narrowest bandwidth. Reinstall the AM/FM Demodulator (A1A9) module into the receiver, connect the test equipment as illustrated in **Figure 4-19**.
- 13) Set the signal generator to 100 MHz, CW and lock it on frequency.

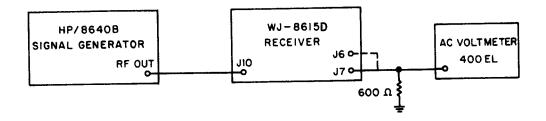


Figure 4-19. BFO Audio Alignment, Equipment Connections

- On the receiver, select BFO and offset the BFO by 1 kHz. With the Audio Gain (R1) at maximum adjust (A1A11) R2 for an output level of 3.5 V rms on the voltmeter.
- 15) Connect the test equipment as illustrated in Figure 4-20.
- 16) Set the receiver to the parameters listed in Table 4-17.
- 17) Set the signal generator to 100 MHz CW at the minimum sensitivity level for the selected bandwidth (Refer to **Table 1** of **Table 1-1.**)

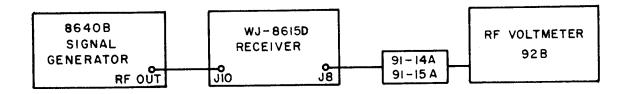


Figure 4-20. Gain Control Alignment, Equipment Connections

- Adjust (A1A11) R20 until the SW IF (J8) output level on the RFVM decreases approximately 1/2 dB. Note the output level on the voltmeter.
- 19) Set the receiver RF/IF GAIN to minimum (0) and increase the signal generator output level 42 dB.
- 20) Adjust (A1A11) R13 to set the SW IF output to the same level on the RFVM as noted in Step 19.

# 4.7.1.4 ISB/CW (Optional) Demodulator (A1A11), Alignment

- 1) To align the optional ISB/CW Demodulator (A1A11) perform Steps 1 through 11 for the CW Demodulator module. Change the component references in Step 10 to L5 and L6, Step 11 to R36.
- 2) Perform Steps 15 through 20 of the CW Demodulator Alignment changing the values of the components adjusted in Step 18 to R57, Step 20 to R51.
- 3) Set the receiver to SSB detection mode, LSB and offset the receiver tuned frequency by 1 kHz above the signal generator frequency.
- 4) Set the signal generator output level to the minimum sensitivity level for the selected receiver bandwidth and connect the test equipment as illustrated in Figure 4-18.
- 5) Adjust (A1A11) R26 for 3.5 V on the ACVM at J7.
- 6) Select USB and tune the receiver 1 kHz below the signal generator.
- 7) Connect the test equipment as illustrated in Figure 4-19.
- 8) Adjust (A1A11) R38 to produce a 3.5 V reading on the ACVM.

# 4.7.1.5 AM/FM Demodulator (A1A9), Alignment

- 1) This module must be aligned in the receiver. Adjustments may be made through access holes on the backside of the module. Remove the following module:
  - A1A13 Preamplifier/Converter
  - A1A12 IF BW Filter Amplifier
  - A1A11 CW Demod SW IF
  - A1A10 Audio Video
- 2) Connect the test equipment as illustrated in **Figure 4-21** and ensure the green jumper wire on TC30059 is connected to pin 3 and not to pin 4. Turn the pot on TC30059 fully clockwise prior to applying power to the receiver.
- 3) On the receiver, set the manual gain control to maximum.
- 4) Adjust the sweep generator controls to produce a 2 MHz wide response with the center at 21.4 MHz, and with a -60 dBm output level. Set the F width to 2 MHz.
- 5) On the AM/FM Demodulator module (A9) adjust C46 and C57 to produce a flat and symmetrical response centered at 21.4 MHz and 650 kHz (±10%) wide at the 3 dB points. **Figure 4-22** illustrates the typical AM Detector response for bandwidths less than 300 kHz.

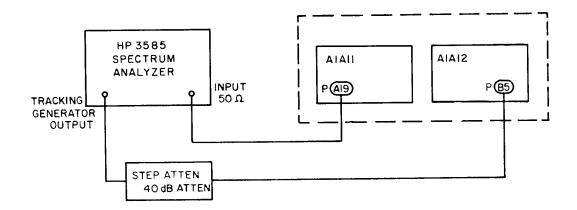


Figure 4-21. AM/FM Demodulator Alignment, Equipment Connections

- 6) Turn the receiver off and adjust the pot on TC30059 fully counter clockwise and then power the up.
- 7) Reset the sweep generator controls to display a response from 10.7 MHz to 32 MHz. Set the bandwidth select to Start/Stop with -60 dBm output level. Set the sweep generator start frequency to 10.7 MHz and the stop frequency to 32 MHz.

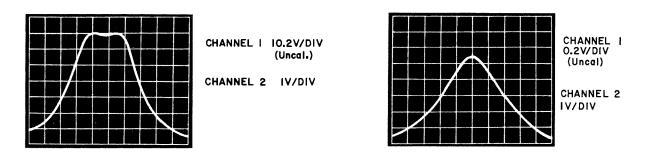


Figure 4-22. AM Detector Response 300 kHz

Figure 4-23. AM Detector Response 300 kHz

- 8) Verify that the displayed bandwidth is 5.5 MHz wide (±20%) at the 3 dB points. Figure 4-23 illustrates a typical AM Detector response for bandwidths 300 kHz.
- 9) Connect the test equipment as illustrated in **Figure 4-24.** Select a bandwidth greater than 300 kHz. With no signal input adjust (A1A9) R58 for a 0 V reading at J5.

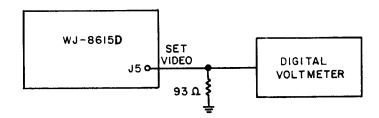


Figure 4-24. Video Alignment, Equipment Connections

- 10) Select a bandwidth from 50 to 300 kHz (50, 100 or 300) and adjust (A1A9) R-80 for a 0 V reading at J5.
- 11) Select a bandwidth less than 50 kHz (6, 10, or 20) and adjust (A1A9) R74 for a 0 V reading at J5.
- 12) Connect the test equipment as illustrated in **Figure 4-25.** Ensure the green jumper wire on TC30059 is connected to pin 4 and that the pot is fully clockwise tack solder a  $50\Omega$  resistor load between ground and pin 19 of XA11.

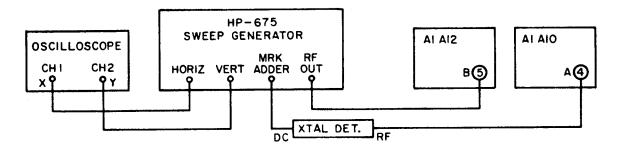


Figure 4-25. FM Discriminator Alignment, Equipment Connections

13) Adjust the sweep generator to produce a 21.4 MHz marker at the center of the oscilloscope. Set the F width to 100 kHz and the output level to -60 dBm.

Adjust (A1A9) L9 and L11 for the best symmetry and a zero crossover at 21.4 MHz. See **Figure 4-26** for a typical narrow-band response.

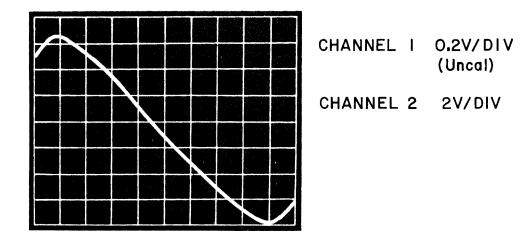


Figure 4-26. Narrow-band FM Discriminator Typical Response

Turn the receiver off and adjust the pot on TC30059 to its midrange and turn the receiver power on. Set the sweep generator F width to 1 MHz. Adjust (A1A9) L15 (the coarse tune) and C6 (the fine tune) for maximum symmetry and a zero crossover at 21.4 MHz. See Figure 4-27 for a typical mid-band response.

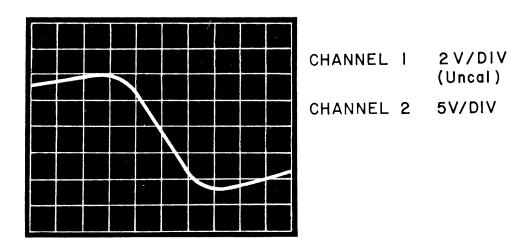


Figure 4-27. Mid-band and FM Discriminator Typical Response

Turn receiver off and adjust the pot on TC30059 fully counter clockwise before applying power to the receiver again. Increase the sweep generator F width to 5 MHz. Adjust (A1A9) L13 for maximum symmetry and L14 for a 21.4 MHz zero crossover. See Figure 4-28 for a typical wideband response.

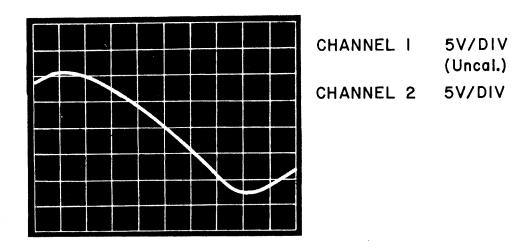


Figure 4-28. Wideband FM Discriminator Typical Response

17) Reinstall the modules removed in Step 1: A1A13, A1A12, A1A11, A1A10 and the Tracking Preselector (if present) unsolder the  $50\Omega$  load from XA11 and connect the equipment as illustrated in Figure 4-29.

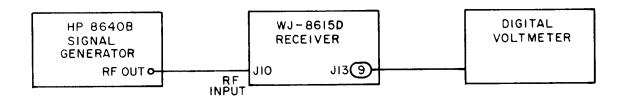


Figure 4-29. Log Video Alignment, Equipment Connections

- 18) Select the widest bandwidth installed in the receiver and set the signal generator to the sensitivity level listed in **Table 1**.
- 19) Adjust (A1A9) R13 for +0.25 Vdc at the Log Video Output (J13 pin 9).
- 20) Increase the signal generator output level 60 dB and adjust R24 for a +4.8 Vdc reading at the Log Video Output.

WJ-8615D FIGURE 4-30

21) Disconnect the signal generator from the receiver input (J10). With no signal in, adjust R8 for +2 Vdc at A1A4 TP12.

- Reset the signal generator output level to the minimum sensitivity level of the bandwidth selected (refer to **Table 1**) and reconnect the signal generator to J10 of the WJ-8615D.
- 23) Adjust (A1A9) R8 for a +2 Vdc reading on the voltmeter at A1A4 TP12.
- 24) With the receiver set to: AM detection mode, Manual gain control, and the gain control to maximum (255 displayed on the SS dBm location), set the signal generator output to 3 dB below the minimum sensitivity level of the bandwidth selected. (Example: If the 50 kHz BW is selected set the signal generator output to -100 dBm.)
- 25) Connect the digital voltmeter to A1A4 TP12 and adjust A1A9 R21 until the voltage begins to drop. Note the DC voltage level.
- Turn the receiver gain control to minimum (0 displayed), increase the signal generator output level 44 dB, and adjust A1A9 R32 to the same voltage level at A1A4 TP12 as noted in Step 25.

# 4.7.1.6 Audio/Video (A1A10), Alignment

- 1) Set the receiver to AM detection mode, AGC, and select the narrowest receiver bandwidth.
- 2) AM modulate the signal generator 50% at a 1 kHz rate. Set the signal generator output level to -60 dBm.
- 3) Connect the test equipment as illustrated in Figure 4-30 and adjust R8 for 400 mV rms at the Set Video (J5).
- 4) Set the receiver to FM detection mode and select a bandwidth less than 50 kHz.

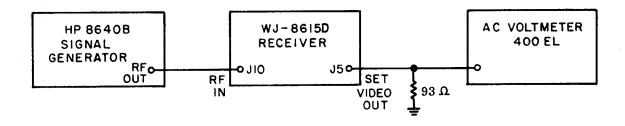


Figure 4-30. Audio/Video Alignment, Equipment Connections

FIGURE 4-31 WJ-8615D

5) Set the signal generator output level at -60 dBm and FM modulate the signal at 30% peak deviation (of the selected receiver bandwidth) at a 1 kHz rate (400 Hz rate if the receiver bandwidth is 20 kHz or less).

- 6) Adjust (A1A10) R83 for an output level of 400 mV rms at J5.
- 7) On the receiver, select a bandwidth from 50 kHz through 300 kHz. Reset the signal generator peak deviation to be 30% of the selected bandwidth.
- 8) Adjust (A1A10) R76 for a 400 mV rms output level at J5.
- 9) Select a receiver bandwidth greater than 300 kHz and reset the signal generator peak deviation to 30% of the selected bandwidth.
- 10) Adjust (A1A10) R63 for an indication of 400 mV rms on the ACVM at J5.

## 4.7.1.7 Reference Generator (A1A8), Alignment

- 1) Set the WJ-8615D Receiver to the Test mode, SSB detection mode and connect the test equipment as illustrated by the dashed line in Figure 4-31.
- 2) Observe the displayed frequency on the frequency counter and note the frequency. The displayed frequency should be 10 MHz (±10 Hz). Note the frequency.

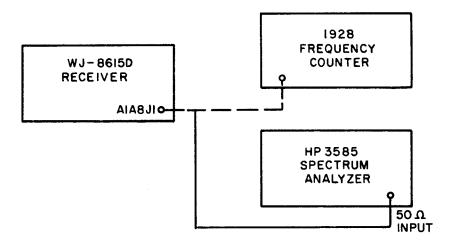


Figure 4-31. Reference Generator Verification, Equipment Connections

3) Connect the test equipment as illustrated in **Figure 4-31** by the solid line.

- 4) Verify that the output level at J1 is a minimum of +7 dBm. Adjust the spectrum analyzer to display the spurious products and ensure that the products are a minimum of 70 dB down from the 10 MHz reference signal.
- 5) Connect the test equipment as illustrated in **Figure 4-32** and set the signal generator to 10.01 MHz, CW, and at a 0 dBm level.

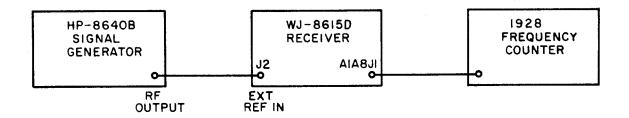


Figure 4-32. Reference Generator External Operation, Equipment Connections

- 6) Verify that the frequency indicated on the frequency counter is 10.01 MHz.
- 7) Disconnect the signal generator from the EXT REF IN (J2) and observe that the frequency counter indicates the same frequency as noted in Step 2.
- 8) Connect the test equipment as illustrated in Figure 4-33.

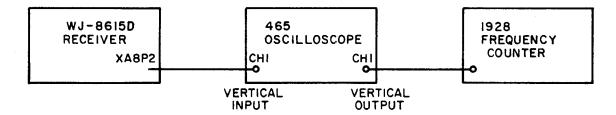


Figure 4-33. Reference Generator Waveform, Equipment Connections

9) Connect the oscilloscope probe to A8P2 pins 15, 17, and 13. Verify the presence and frequency of signals on the P2 connector pins for the A1A8 module.

P2 Pin	Frequency	Amplitude	Duty Cycle
15	1 MHz	4 Vpk	80%
17	$250~\mathrm{kHz}$	4 Vpk	50%
13	$250~\mathrm{kHz}$	4 Vpk	50%

- 10) Connect a digital voltmeter to A1A8P2 pin 3 (TP5) and adjust A1A8 C18 for 2.2 V.
- 11) With the receiver in SSB detection mode, connect the oscilloscope probe to the pin (on the bottom of the motherboard, near XA11) labeled 32.1 MHz and verify the presence of a signal.
- 12) Adjust (A1A8) L8 and L9 to produce a peak output level as observed on the oscilloscope at the 32.1 MHz pin.
- 13) Set the receiver to the CW detection mode, still in Test mode, and monitor the frequency at the pin marked 21.4 MHz (near XA11).
- 14) Connect a digital voltmeter to (A1A8) P1 pin 9 and monitor to de voltage at pin 9 for a variation from approximately 1 V +8.5 V, when the front panel BFO is varied from +4 kHz to -4 kHz.
- Connect a frequency counter at (A1A8) P1 pin 5 and adjust (A1A8) C52 to produce a variation of 8 kHz in the 21.4 MHz output frequency when the BFO is varied from +4 kHz to -4 kHz.
- 16) Set the WJ-8615D BFO to 000 on the front panel and monitor the voltage at (A1A8) P1 pin 9. The voltage should read 4.55 Vdc.
- 17) Adjust R35 for a frequency reading of 21.400 MHz at (A1A8) P1 pin 5. Ensure the voltage level on the oscilloscope is 300 mV peakpeak.
- 18) Repeat Steps 15 through 17 and readjust as required.
- 19) Set the unit to SSB detection mode, the BFO to 000, and measure the 10.7 MHz signal (near XA11 labeled 10.7 MHz). The frequency is 10.700 MHz.
- 20) Vary the BFO from +4 kHz to -4 kHz while observing the 10.7 MHz frequency. The 10.7 MHz signal varies +2 kHz to -2 kHz (10.698 10.702 MHz) with an output level of 300 mV peak-peak.
- 21) Connect the test equipment as illustrated in Figure 4-34.
- 22) Offset the BFO to produce a voltage greater than 4.55 Vdc at (A1A8) P1 pin 5 and observe the oscilloscope. Channel 1 should display a sawtooth waveform. Verify that adjusting the BFO to its limit increases the sawtooth frequency.
- 23) Offset the BFO again to produce a voltage less than 4.55 Vdc at P1 pin 5. Verify that a sawtooth waveform is displayed on Channel 2 of the oscilloscope. Verify that adjusting the BFO to its limit, in the same direction causes the displayed sawtooth repetition rate to increase.

WJ-8615D FIGURE 4-34

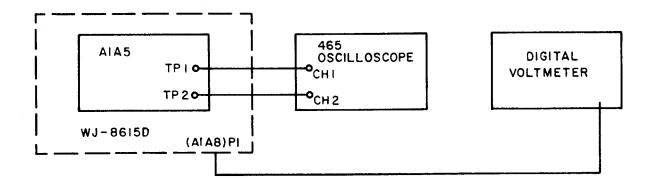


Figure 4-34. Variable BFO Alignment, Equipment Connections

- 24) Ensure the positive sawtooth peak is +3.5 V (as referenced to ground). Ensure the negative sawtooth peak is +0.4 V (as referenced to ground).
- 25) Disconnect all test equipment and reinstall all modules.

# 4.7.1.8 LO Synthesizer (A6 and A7), Alignment

Alignment of either the 1st LO Synthesizer or the 2nd LO Synthesizer should not be attempted due to the complexity of the test procedures and test equipment required. Alignment of the 1st LO and 2nd LO Synthesizers is not recommended. Alignment of both LO Synthesizer modules is extremely critical, requiring the utilization of an automatic test setup, and an extensive test procedure.

# 4.7.1.9 Analog/Digital (A1A4), Alignment

- 1) Place the WJ-8615D Receiver into the Diagnostic Test mode of operation. (Refer to Section IV paragraph 4.5.2.5.)
- 2) Set the COR LEVEL to display **b** c in the COR LEV display.
- 3) Depress the BANDWIDTH key to select bandwidths 1 through 5. Each time the SELECT BANDWIDTH pushbutton is depressed, hold the pushbutton in until the front panel display indicates the bandwidth and the bandwidth code.
- 4) Note the SS dBm display for each bandwidth selected. Ensure that each bandwidth is within the limits listed in **Table 3-1**.
- 5) Adjust (A1A4) R12 to produce the best average indication for all five bandwidths.

FIGURE 4-35 WJ-8615D

# 4.7.1.10 Wideband Output Amplifier (A2), Alignment

- 1) Connect the test equipment as illustrated in Figure 4-35.
- 2) Set the WJ-8615D to  $100 \, \text{MHz}$  and set the signal generator to  $100 \, \text{MHz}$ , CW, at a -50 dBm output level.
- 3) Adjust R10 for a reading of -25 dBm on the RF voltmeter at J9.

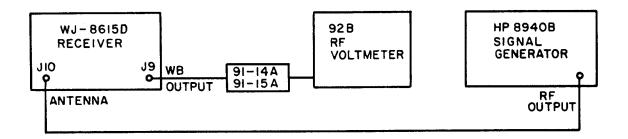


Figure 4-35. Wideband Amplifier, Equipment Connections

- 4) Reset the signal generator output level to -76 dBm and CW.
- 5) Observe the Wideband Output level, at J9, on the RF voltmeter. It should indicate no less than -30 dBm.